

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date: 09.01.06	Job No.: 00251	ADR Yes/No: N	ADR Date:	ECN #: 08- 595
Product No.: D206-781 / D407-781		Created By: <i>PA</i>	Approved By: <i>MP</i>	
Product Name: 206/407 Interiors		Checked By: <i>PA</i>	General Manager Approval:	

Distribution	Reqd	Resp	Initial / Date
Production Manager	Y	LL	<i>LL 09.01.20</i>
Production Engineering Coord	Y	DL	<i>DL 09.01.20</i>
Production Document Control	Y	<i>JD</i>	<i>JD 09.01.20</i>
Customer Technical Support	Y	DSTOW	<i>10/01/20</i>

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord	N		
QC Coordinator	N		
Marketing	Y	SW	<i>SW 09.01.20</i>
Customer Order Processing	N		

### Reason for Change:

Release of new TC STC SH08-60

### Documents Affected:

#### Release:

- TC STC SH08-60; IIN-D407-781 Rev. A; ICA-D407-781 Rev. A
- D3821, D3822, D3823, D3824, D3835 @ Rev. A
- D3845, D3850, D3851, D3858 @ Rev. A
- MKYD6185S @ Rev. A

PARTS MUST COMPLY



PREVIOUS PARTS SATISFACTORY



#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Product Compatability Matrix	N			
6	Create Eurocopter Form (FEE)	N			
7	Notify TC / FAA of Change	N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
8	Move Electronic Files	Y	KJ		<i>09.01.20 PA</i>
9	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	STC, IIN, ICA	<i>09.01.20 PA</i>
10	Update Controlled PDF Files	Y	KJ		<i>09.01.20 PA</i>
11	Update Master Document List (MDL)	Y	PH		<i>09.01.07 PA</i>
12	Update Document Record (DR)	Y	PH		<i>09.01.20 PA</i>
13	Update Product Development Summary	Y	KJ	FAA and EASA applications required	<i>09.02.18 PA</i>
14	Update QSI 021 and/or STC Approval List	Y	KJ	New STC	<i>09.01.20 PA</i>
15	Update Parts / STC Database	Y	KJ	See below	<i>09.01.20 PA</i>
16	Update / Verify ARC Database	Y	KJ	# 126	<i>09.01.20 PA</i>
17	Create / Update Change Record Form	Y	KJ	See attached	<i>09.01.20 PA</i>
18	Create / Update PPP's	Y	KJ	See attached	<i>09.01.21 PA</i>
19	Update Document Control Database / Laminated Dwgs	Y	KJ	As required	<i>09.01.20 PA</i>
20	Update Grey Project Binder	Y	KJ		<i>09.01.30 PA</i>
21	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		<i>09.01.20 PA</i>
22	Recheck Estimates	Y	DL	See note below	<i>09.02.19 PA</i>
23					

### Description / Action:

- 22) Estimates are "PRELIMINARY". Parts in the kits HAVE BEEN ADDED AND/OR MODIFIED. RECHECK. See attached parts list
- 15) Add: D3800-1-100-800; D3800-3-100-800

ECN Verified & Complete: *MP*

Date: *09/02/19*

ECN 08-595 notes

Kit	Description	Change Number
D206-781-111	UTILITY KIT W/O ROTOR BRAKE	001
D206-781-113	UTILITY KIT W/ ROTOR BRAKE	
D206-781-115	UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE	
D206-781-117	UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE	
D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT	
D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT	
D206-781-151	VERTICAL TUNNEL KIT	
D206-781-161	REAR OVERHEAD KIT	
D206-781-171	HAT BIN KIT	
D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE	
D206-781-371	HAT BIN KIT	
D206-781-571	HAT BIN KIT	
D407-781-771	HAT BIN KIT	

## 5.0 PARTS LIST

## 5.1 BELL 206 A/B

REFERENCE ONLY

## D206-781-111/-113/-115/-117 UTILITY KITS

Qty -111	Qty -113	Qty -115	Qty -117	Part Number	Description
X				D206-781-111	UTILITY KIT W/O ROTOR BRAKE
	X			D206-781-113	UTILITY KIT W/ ROTOR BRAKE
		X		D206-781-115	UTILITY KIT W/O ROTOR BRAKE, LITTER KIT COMPATIBLE
			X	D206-781-117	UTILITY KIT W/ ROTOR BRAKE, LITTER KIT COMPATIBLE
1		1		D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	1		1	D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
1	1	1	1	D206-781-151	VERTICAL TUNNEL KIT
1	1	1	1	D206-781-161	REAR OVERHEAD KIT
1	1			D206-781-171	HAT BIN KIT
		1	1	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE

## D206-781-141/-143/-151/-161/-171/-173 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Part Number	Description
X						D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X					D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X				D206-781-151	VERTICAL TUNNEL KIT
			X			D206-781-161	REAR OVERHEAD KIT
				X		D206-781-171	HAT BIN KIT
					X	D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
1						D3821-1	PANEL -- W/O ROTOR BRAKE
	1					D3821-3	PANEL -- W/ ROTOR BRAKE
4	4					NAS388-6-8P	SCREW
4	4					NAS391B6P	WASHER
		1				D3822-1	VERTICAL TUNNEL, LH
		1				D3822-2	VERTICAL TUNNEL, RH
		1				D3822-3	VERTICAL TUNNEL, AFT CENTER
		1				D3822-5	VERTICAL TUNNEL, TOP
		1				D3822-7	VERTICAL TUNNEL, LOWER
		2				D3800-1-100-800	LOOP STRIP
		2				D3800-3-100-800	HOOK STRIP
		4				NAS388-6-8P	SCREW
		14				NAS388-6-12P	SCREW
		18				NAS391B6P	WASHER
		4				ALS4-632-80	INSERT
		8				ALS4-632-130	INSERT
			1			D3823-1	REAR OVERHEAD, LH
			1			D3823-2	REAR OVERHEAD, RH
			1			D3823-3	REAR OVERHEAD, CENTER
			4			D3858-1	SPRING
			10			AN525-10R24	SCREW

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Revision: A

Date: 08.10.22

			6			NAS43DD3-68	SPACER
				1		D3824-1	HAT BIN
					1	D3824-3	HAT BIN
				6	6	D3851-1	DOUBLER
				4	4	AN525-10R10	SCREW

## 5.2 BELL 206 L/L1

Qty -371	Part Number	Description
X	D206-781-371	HAT BIN KIT
1	D3845-1	HAT BIN
6	D3851-1	DOUBLER
4	AN525-10R14	SCREW

## 5.3 BELL 206 L3/L4

Qty -571	Part Number	Description
X	D206-781-571	HAT BIN KIT
1	D3850-1	HAT BIN
6	D3851-1	DOUBLER
4	AN525-10R8	SCREW

## 5.4 BELL 407

Qty -771	Part Number	Description
X	D407-781-771	HAT BIN KIT
1	D3835-1	HAT BIN
4	D3851-1	DOUBLER
2	AN525-10R7	SCREW

REFERENCE ONLY